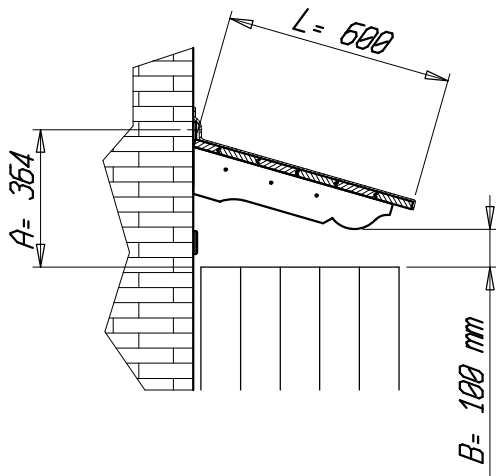
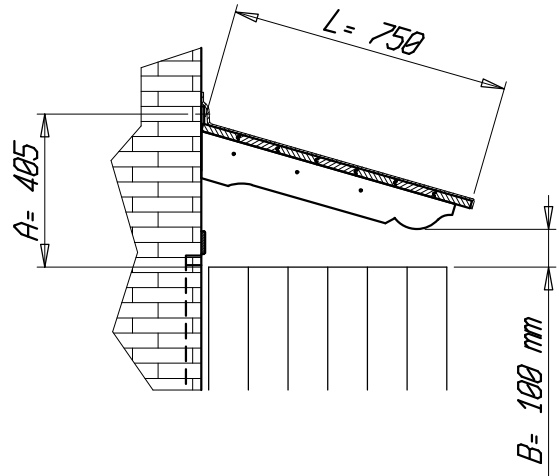


CENTRO FINESTRA

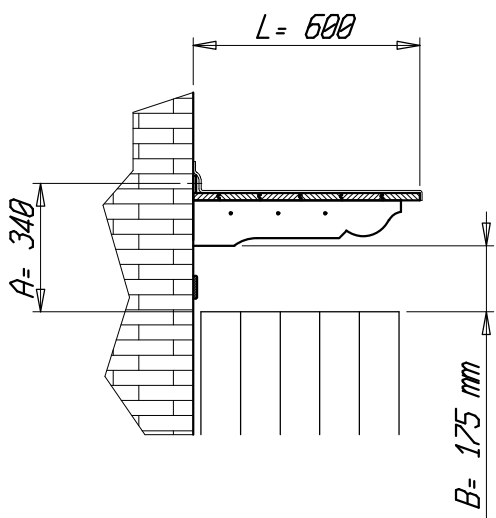
MODELLO: L060



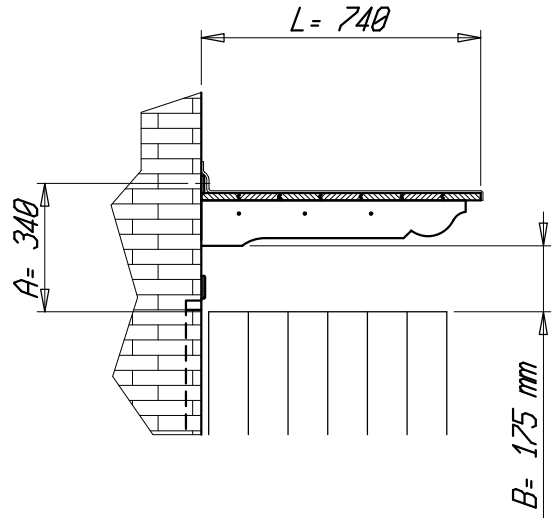
MODELLO: L075



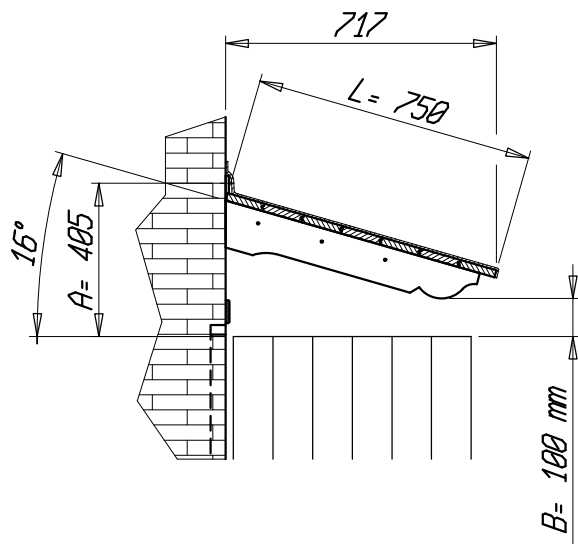
MODELLO: L060



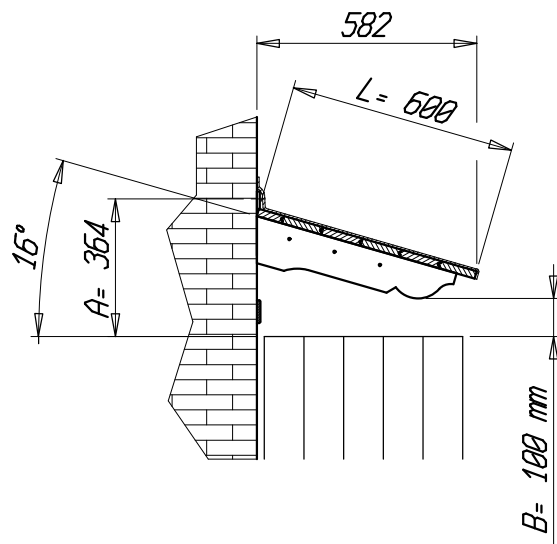
MODELLO: L075



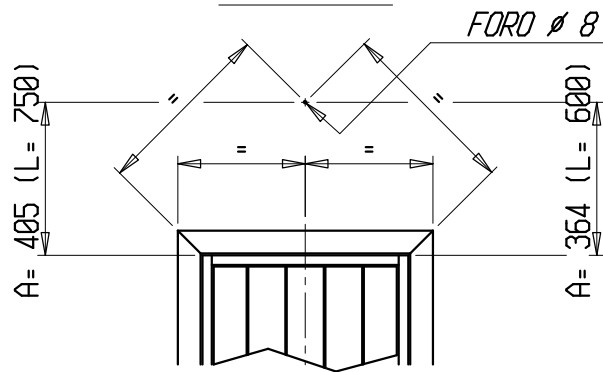
MODELLO: L075



MODELLO: L060



FASE "1"



1.1 - SECONDO IL MODELLO SCELTO ESEGUIRE FORATURA ALL'ALTEZZA PRESTABILITA:

A= 405 mm PER MOD. L075 I= 16°

A= 364 mm PER MOD. L060 I= 16°

PER ENTRAMBI I MODELLI A FINE MONTAGGIO LA DISTANZA TRA IL TRAVE DELLA PENSILINA E IL SERRAMENTO E' B= 100 mm

SE SI DECIDE DI DIMINUIRE LA DISTAZA "B" DA 100 mm A 80 mm, BISOGNA SOTTRARRE I 20 mm DALLA MISURA "A"

ESEMPIO A DIMINUIRE: B= 80 A= 385 mm (PER MOD. L075)

ESEMPIO AD AUMENTARE: B= 120 A= 425 mm (PER MOD. L075)

ESEMPIO A DIMINUIRE: B= 80 A= 344 mm (PER MOD. L060)

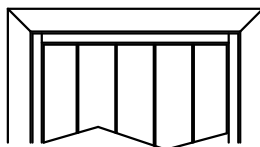
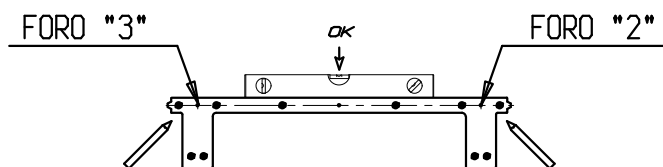
ESEMPIO AD AUMENTARE: B= 120 A= 384 mm (PER MOD. L060)

STESSO CONCETTO PER I MODELLI L060 E L075 I= 0°

ESEMPIO A DIMINUIRE: B= 150 A= 315 mm

ESEMPIO AD AUMENTARE: B= 200 A= 365 mm

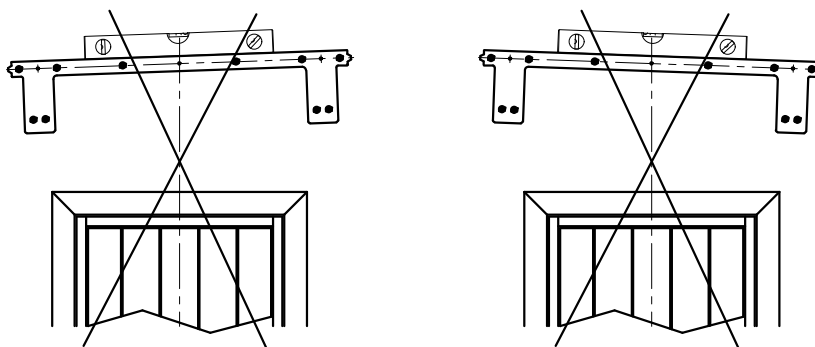
FASE "2"



2.1 - POSIZIONARE DIMA DI FORATURA SUL FORO CENTRALE

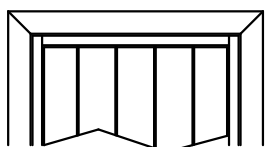
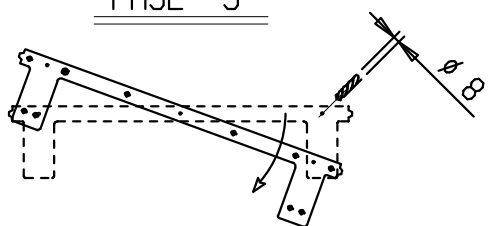
2.2 - SEGNARE I FORI "2" E "3"

ATTENZIONE!!!!



2.3 - EVITARE DI POSIZIONARE LA DIMA FUORI PIANO

FASE "3"

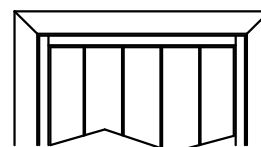
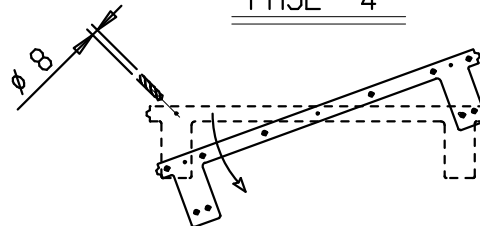


3.1 - RUOTARE LA DIMA

3.2 - ESEGUIRE FORO $\varnothing 8$

3.3 - INSERIRE STOP FISCHER

FASE "4"

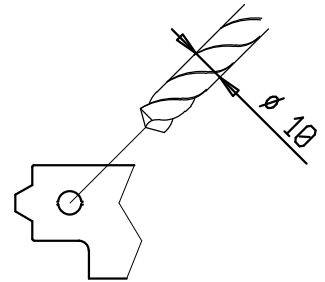
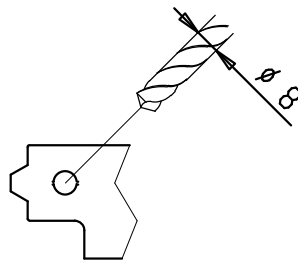
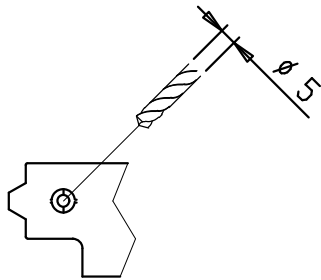
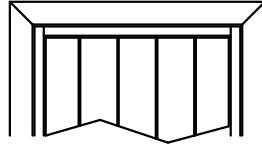
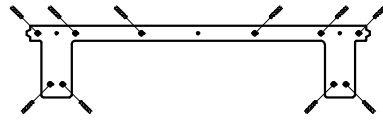


4.1 - RUOTARE LA DIMA

4.2 - ESEGUIRE FORO $\varnothing 8$

4.3 - INSERIRE STOP FISCHER

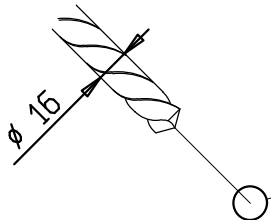
FASE "5"



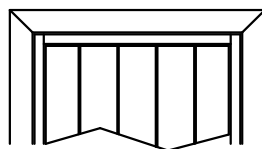
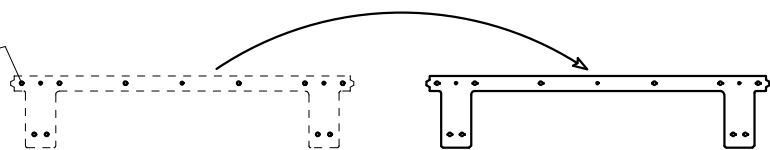
5.1 - DIMA CON FORI MULTIPLI

5.2 - PIEGA CON CACCIAVITE

5.3 - APRI CON PINZA



FASE "6"



6.1 - TOGLIERE DIMA DI FORATURA

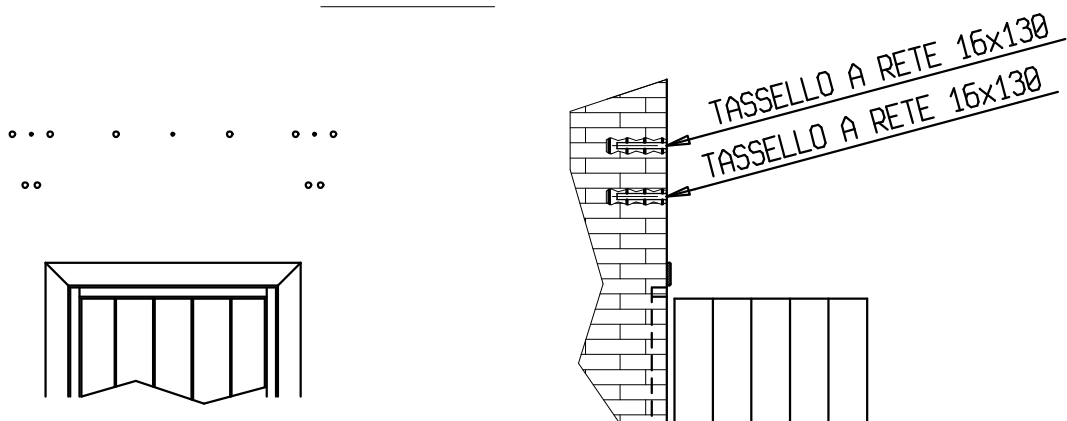
6.2 - ALLARGARE FORI FINO $\phi 16$

(PUNTA COMPRESA NEL KIT DI MONTAGGIO)

6.3 - RIPULIRE FORI CON SOFFIO D'ARIA
UPPURE ASPIRATORE

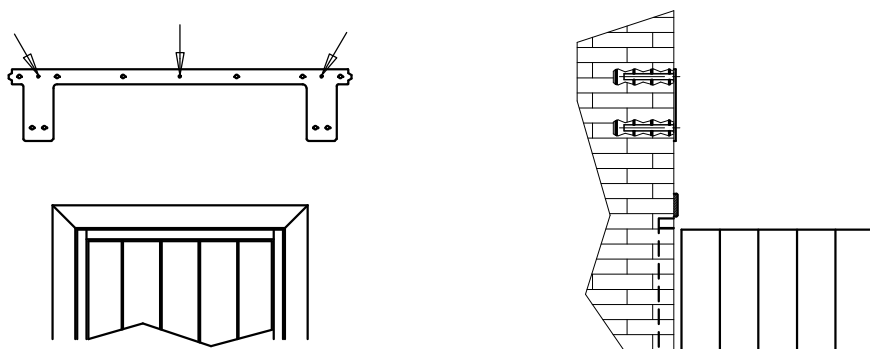
N.B. - LA DIMA DI FORATURA SARA' USATA
IN SEGUITO COME DIMA PER MONTAGGIO PERNI

FASE "7"



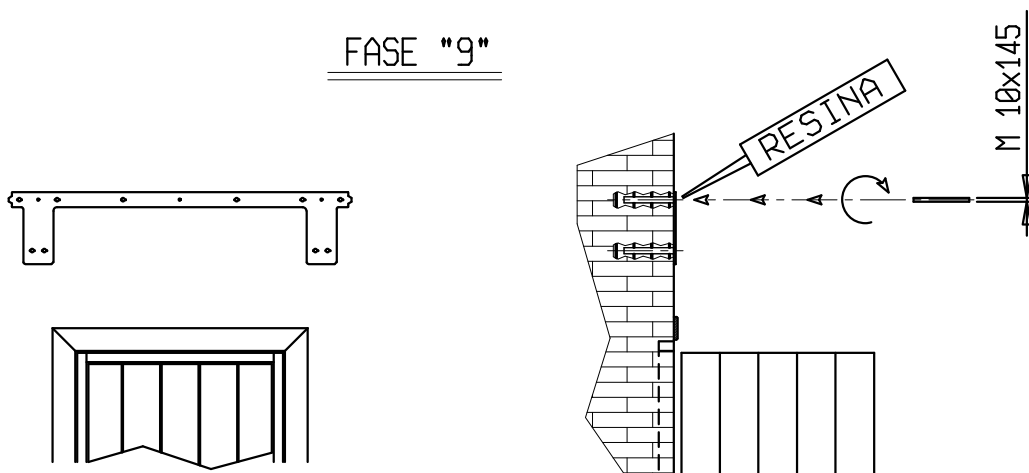
7.1 - INSERIRE TUTTI I TASSELLO A RETE
FISCHER FIS H 16x130 K

FASE "8"

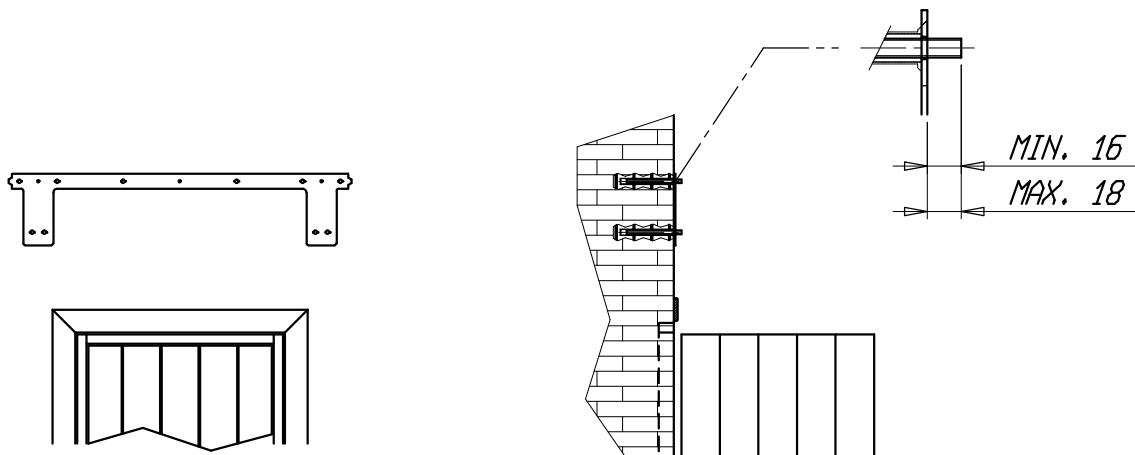


8.1 - MONTARE LA DIMA DI FORATURA CHE
SARA' USATA COME DIMA PER IL
MONTAGGIO DEI PERNI

FASE "9"



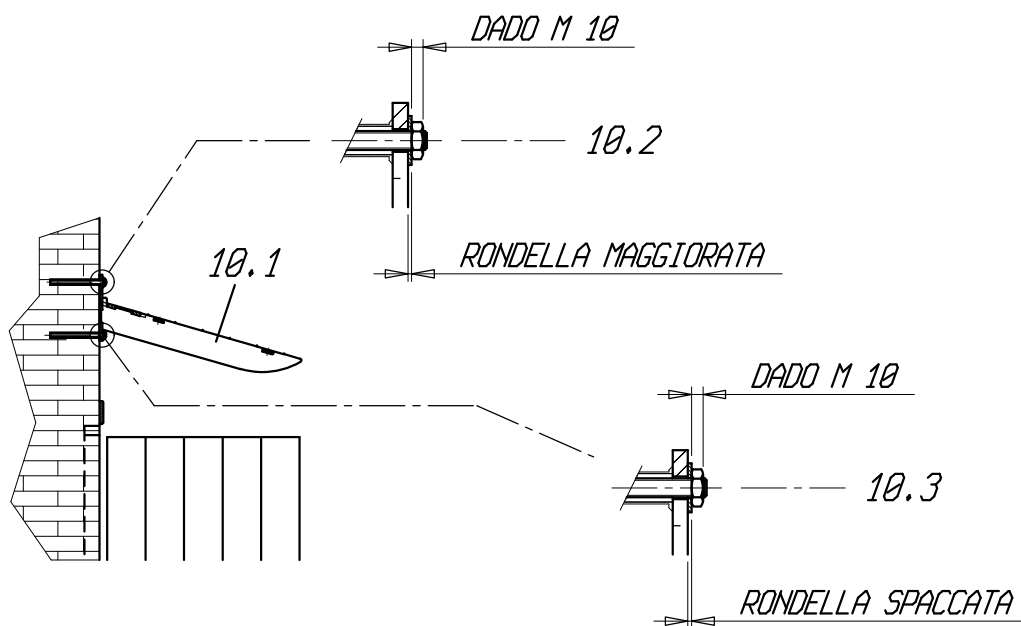
9.1 - RIEMPIRE UN FORO ALLA VOLTA CON RESINA
T-BOND E INSERIRE BARRA FILETTATA M 10x145
(MENTRE SI INSERISCE FATE RUOTARE LA BARRA
FILETTATA IN SENSO ORARIO (VEDI FASE 9.2)



9.2 - FAR USCIRE LA BARRA FILETTATA DAL FILO DIMA
DA UN MIN. DI 16 mm AD UN MAX. DI 18 mm

9.3 - LASCIRE ESSICcare LA RESINA (COME DA INDICAZIONI
RIPORTATE SUL FLACONE)

FASE "10"

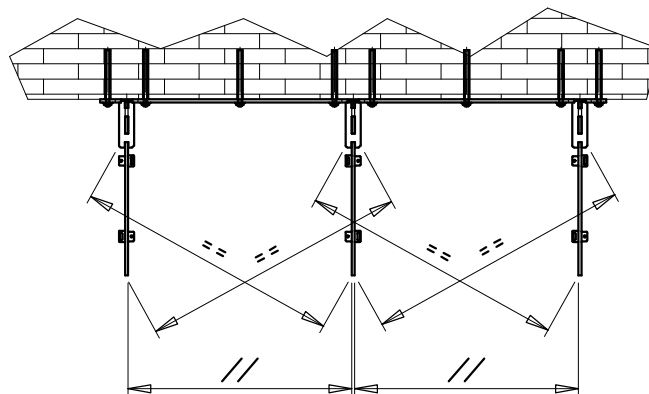
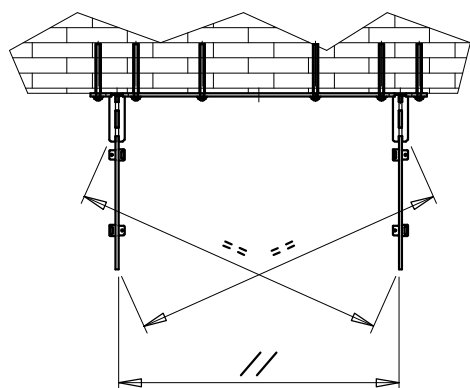


10.1 - MONTARE IL TELAIO

10.2 - INSERIRE RONDELLA MAGGIORATA E
AVVITARE DADI M 10

10.3 - INSERIRE RONDELLA SPACCATA
AVVITARE DADI M 10

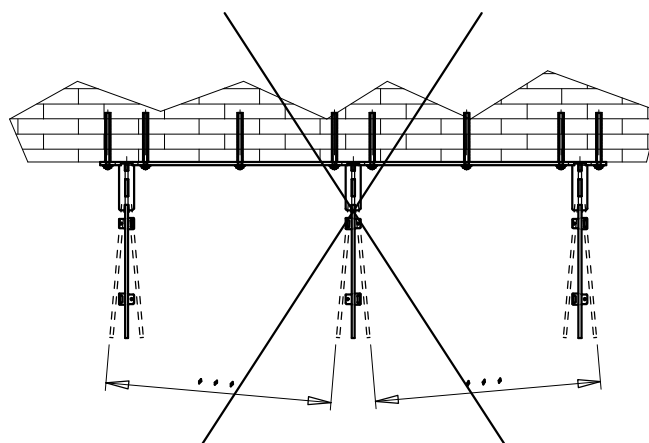
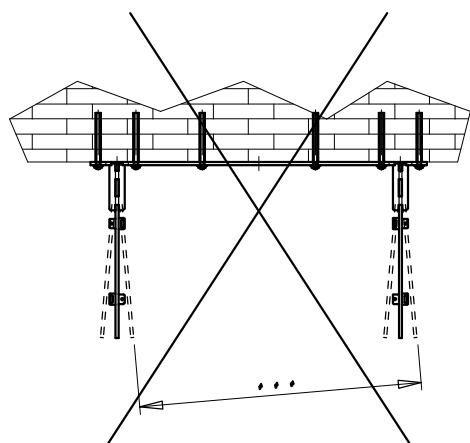
FASE "11"



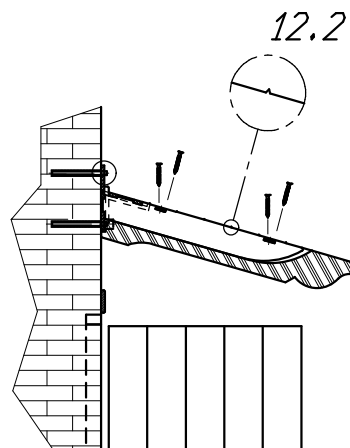
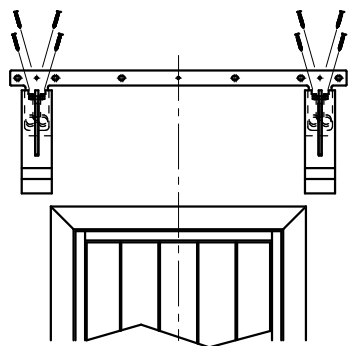
*11.1 - IN FASE DI SERRAGGIO CONTROLLARE
PARALLELISMO E DIAGONALI TRA LE STAFFE*

*11.2 - IN CASO DI DISALLINIAMENTI PER IRREGOLARITA'
DELLA MURATURA, SPESSORARE DOVE SERVE*

*11.3 - EVITARE PER QUANTO POSSIBILE EVENTUALI
DISALLINIAMENTI*



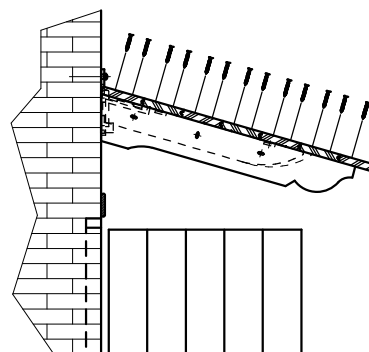
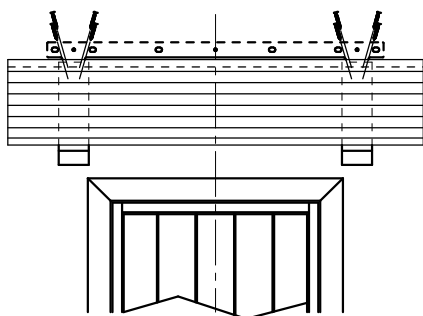
FASE "12"



12.1 - INSERIRE TRAVI E SERRARE VITI

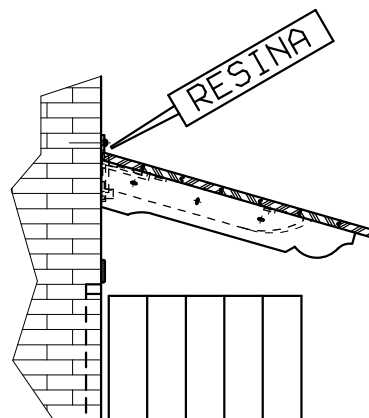
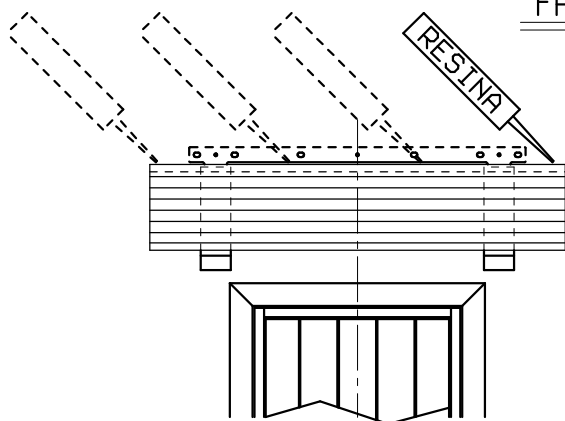
12.2 - LASCIARE LE SPORGENZE FUORI DAL FILO TRAVE

FASE "13"



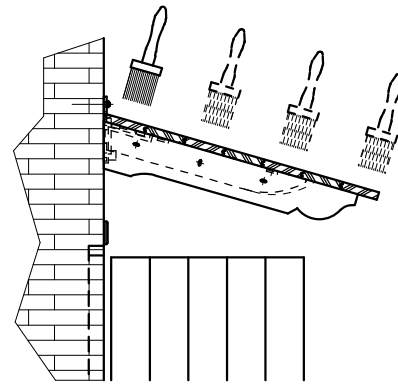
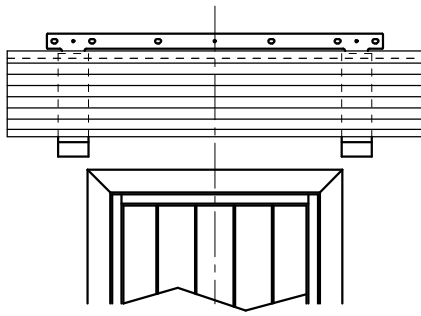
13.1 - POSIZIONARE TAVOLE E AVVITARE

FASE "14"



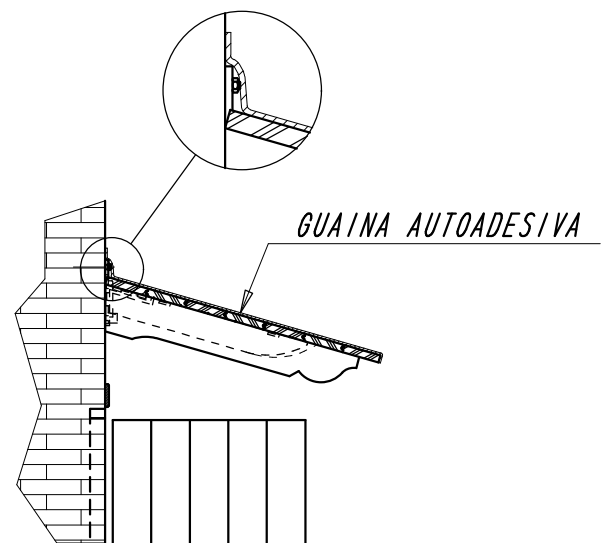
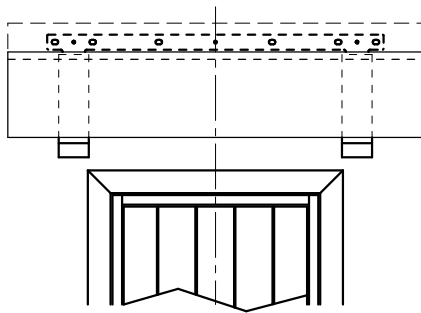
14.1 - STENDERE LA RESINA RIMANENTE LUNGO
IL BORDO SUPERIORE

FASE "14"



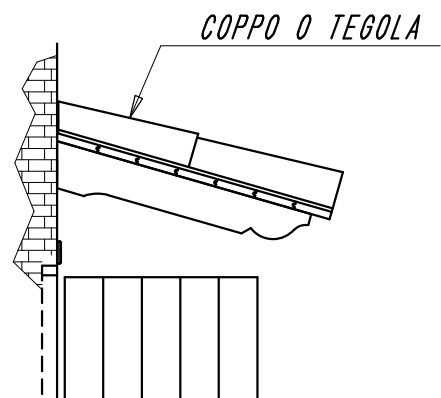
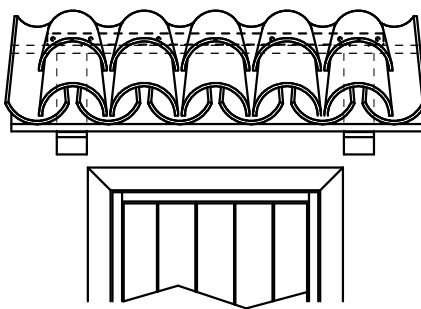
13.1 - STENDERE LA GUAINA LIQUIDA SU TUTTA LA SUPERFICE

FASE "15"



15.1 - POSIZIONARE GUAINA ARDESIANA AUTOADESIVA

FASE "16"



16.1 - VALIDO PER MODELLI CON COPERTURA TEGOLA / COPPI (VEDI IN TABELLA)